



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW6305G03031-3G-5
Job Sheet 175874



Part No: RBW6305G03031-3G-5

Job Qty: 2 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/23/18	0.00	0.00	Start Up Waterjet2		OK 18/04/14
100	Waterjet	2 pcs		4/23/18	0.08	0.20	Waterjet 2 OMAX		OK 18/04/14
110	QC	2 pcs		4/23/18	0.00	0.00	QC2 Waterjet-4		OK 18/04/14
120	Mill Conv	2 pcs		4/23/18	0.25	0.00	Mill Conv 2		
130	QC	2 pcs		4/23/18	0.00	0.00	QC2 Machining-5		18/5/30 J.C.
140	QC	2 pcs		4/23/18	0.00	0.00	QC8 Machining-5		18-06-02
150	Small Fab	2 pcs		4/24/18	0.25	0.17	Small Fab-9		18-06-02
160	QC	2 pcs		4/24/18	0.00	0.00	QC8 DIA		
170	Packaging	2 pcs		4/24/18	0.00	0.00	Packaging3-2		SP18-07-3 GA096
180	QC21-SA	2 Ea		4/24/18	0.00	0.00	QC21		21 JUL 14 2018

Part Op 150 - ENGRAVE

Descriptions: 170 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018P0.250	TBD	-2118 (-1059 ea)	90-Start up Operation	
MT-HRS-P-250				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018P0.250	0	0	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 12:36 PM Dart.Gagnon.Michelle



Container No: S061028



Part: RBW6305G03031-3G-5

Job No: 175874

Serial No/Batch: S061028

Revision: 5

Inspector:

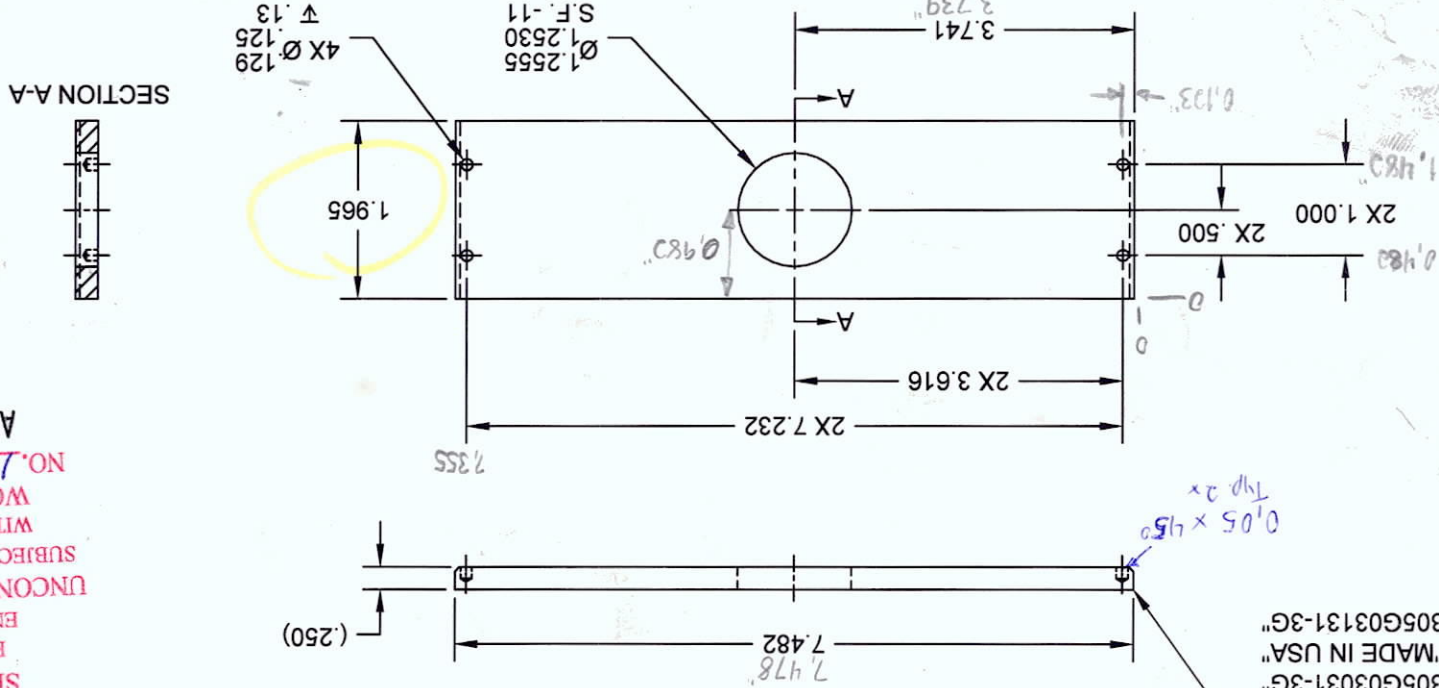
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Date: 04/14/18

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REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED MISSING DIM. 1.000 -17 CH'D -5 LENGTH IN BOM TO 7-3/4. CH'D THICKNESS -3 FROM 250 TO (.375) & CH'D BOM THICKNESS FROM 1/2 TO 3/8. ADDED 4 EA. #1/8 X 1/4 ROLL PINS -23 CH'D OVERALL HEIGHT -1 FROM 3.020 TO 3.165 +1/32-1/8. ADDED #125 HOLES FOR ROLL PINS ON -3, -5, -7. ADDED FIT TO -11 FOR WELDING TO #1.500 COUNTERBORE. CH'D WELD AT -3 & -7. ALL CHANGES PER S.E., G.E.	1/13/11	RJC	RW
2	CORRECTED -5 ENGRAVE NOTE. MOVED DOWEL PIN HOLES TO MATCH SIMILAR MANUFACTURED PART PER G.E.	3/11/11	RJC	SE
3	CH'D -5 DIMENSIONS TO MEET FACTORY PART PER S.E.	12/13/11	RJC	SE

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 135874
APR 11 2018



ENGRAVE T/N
"RBW6305G03031-3G"
S/N, "MADE IN USA"
"RBW6305G03131-3G"

TITLE		REACTION CLUTCH IN RACE REMOVAL	
DWG NO.	RBW6305G03031-3G-5		
REV	5		
DRAWN BY:		CLOUGH	
APPROVED:		<i>[Signature]</i>	
HEAT TREAT:		SEE -1 WELDMENT	
FINISH:		SPEC	
USED ON MODEL:		AW139	
SCALE		1:2	
DATE		3-30-10	
SHEET		4 OF 10	

PLATE
-5

